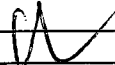
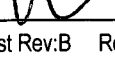


Date: Thursday, 04/01/2007 11:06:09 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 5-MAN SHOULDER HARNESS KIT (4 POINT)
<b>Job Number</b> : 30123	
<b>Estimate Number</b> : 10411	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D412702023
<b>This Issue</b> : 04/01/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 26074	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 15/01/2007 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est Rev:B Removed Manufacturing 05-11-08 JLM Est Rev:C 06.04.03 As per DSI9324 JLM est rev D 06.12.14 per ecn 871 EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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(4)

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-023 CHG001 002

KJ 07.01.08

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3195041	Bracket Assembly
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit]

Qty	Part Number	Description	Batch
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2	D3195-041	Bracket	B26081 4V
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B27640 4V

4.0	D3195043	Bracket Assembly
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit]

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

2	D3195-043	Bracket	B27841
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Thursday, 04/01/2007 11:06:09 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 5-MAN SHOULDER HARNESS KIT (4 POINT)

Job Number: 30123

Part Number: D412702023

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 D31961 Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Pick: Packing Kit]

Qty Part Number Description Batch

1 D3196-1

Bar

B 30146

P 7/61/23 ✓

6.0 D3197041 Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)  
Pick: Packing Kit]

Qty Part Number Description Batch

2 D3197-041

Bar

B 26082 - ✓

7.0 D32681 Placard



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)  
Pick: Packing Kit]

Qty Part Number Description Batch

2 D3268-1

Placard

B 27156 6X - ✓

B 26338 2X - ✓

8.0 D3446041 Harness Assembly



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)  
Pick: Packing Kit]

Qty Part Number Description Batch

5 D3446-041

Harness Assembly

B 26777 - ✓

9.0 AN413A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)  
Pick: Packing Kit]

Qty Part Number Description Batch

4 AN4-13A

Bolt

M 102630 = ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Thursday, 04/01/2007 11:06:09 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 5-MAN SHOULDER HARNESS KIT (4 POINT)

Job Number: 30123

Part Number: D412702023

Job Number:



Seq. #: Machine Or Operation: Description :

10.0 MS24694S152 Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 MS24694-S152 Screw *m101061*

11.0 MS24694S154 SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

SCREW

Batch: *m103092*

12.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*CD 7/01/23 (4)*

13.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-023

Location: *NEVB*

14.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*CD 7/01/24 (4)*

Job Completion



*U 07-01-24*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_